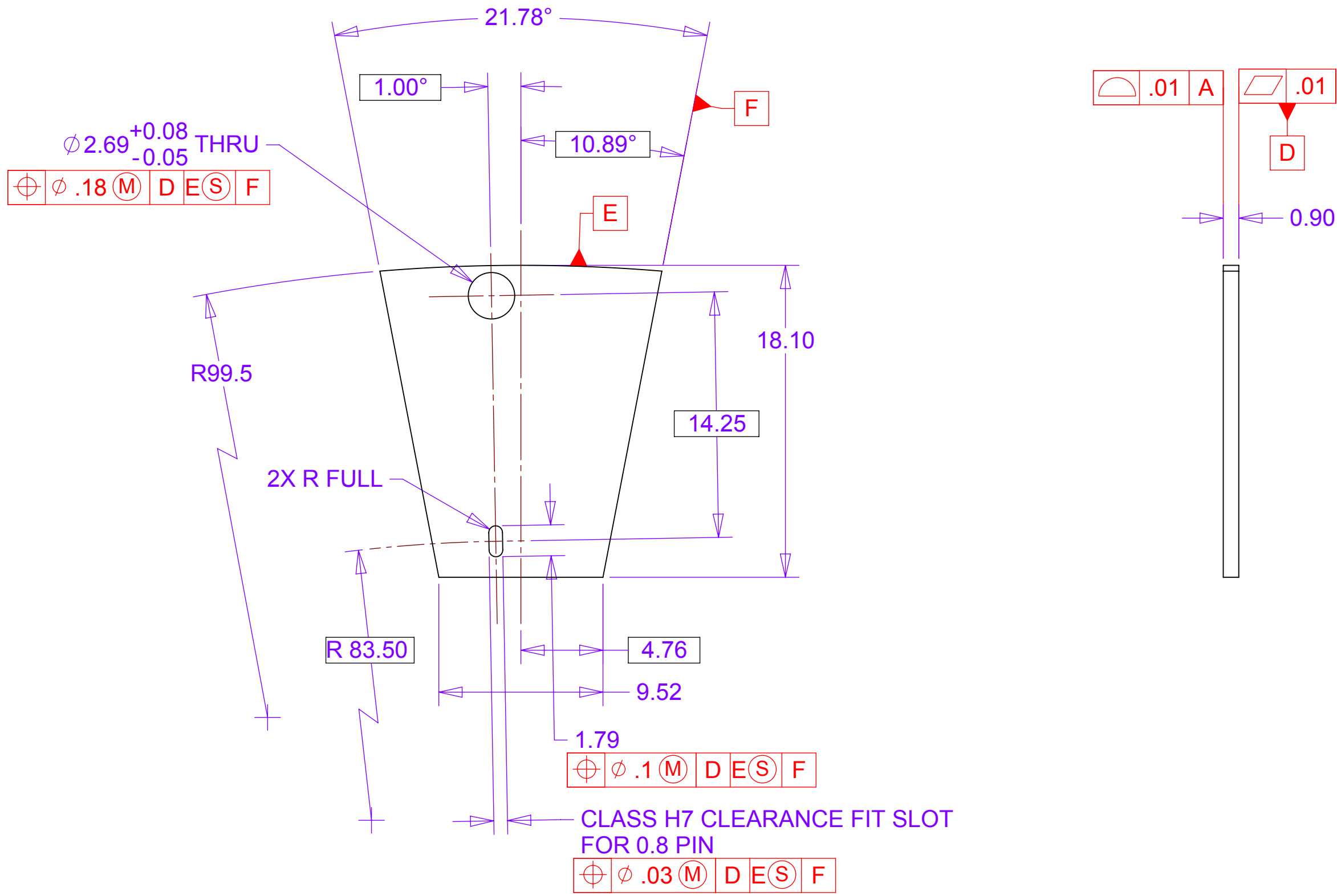
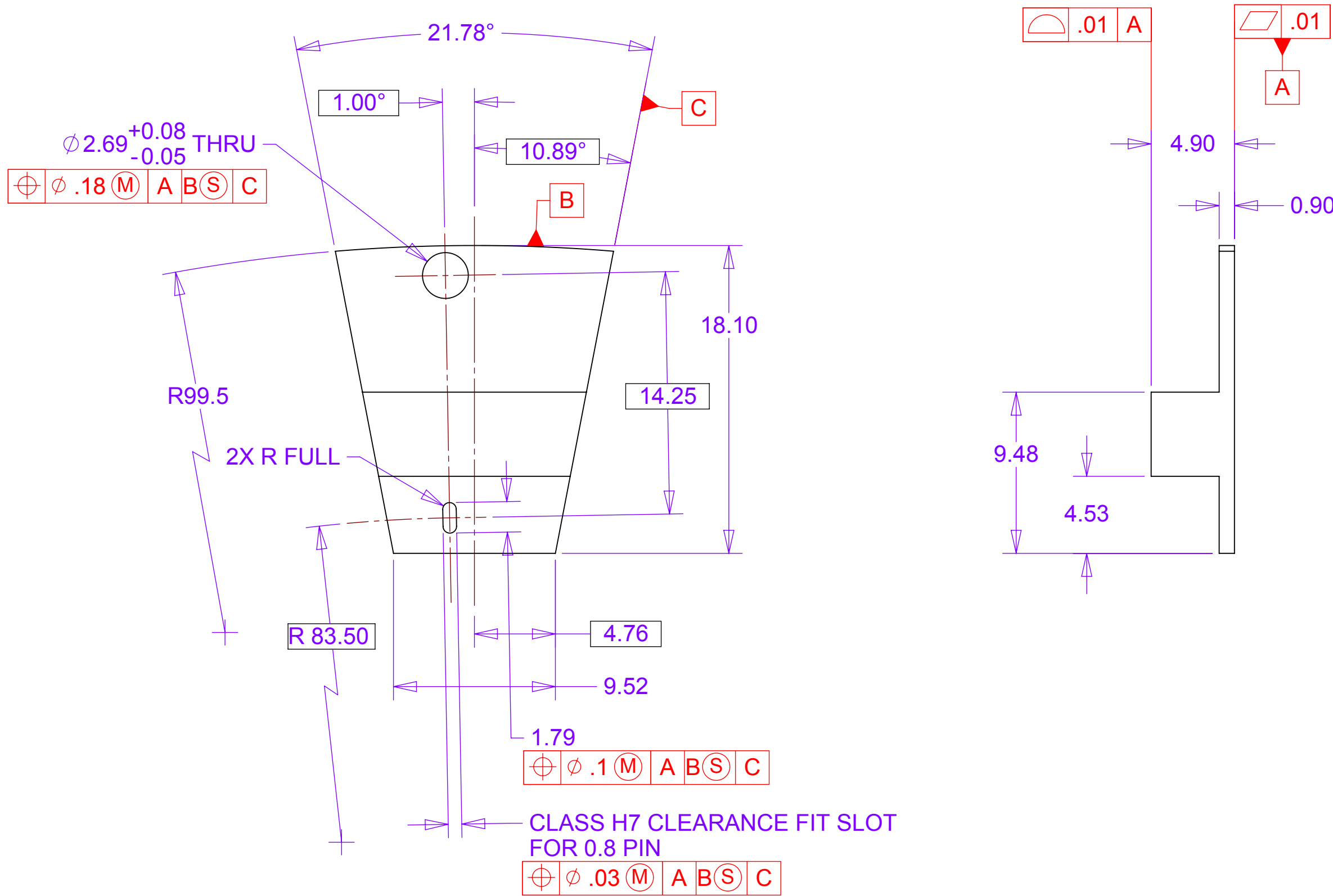
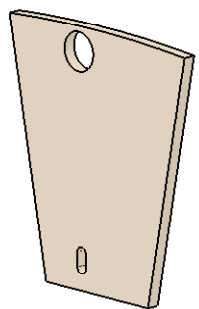
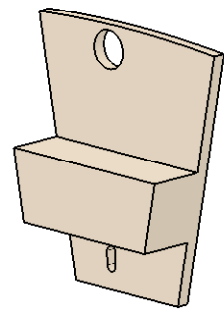


REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		
A	REVISED & REDRAWN	11/12/09	RJ Ponchione
B	Added -5 Part on Sheet 2	04/12/09	RL Smith



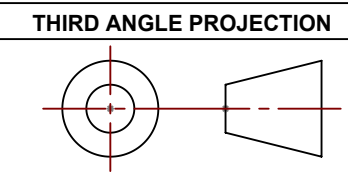
-1 STATION 1 OUTER RADIUS THERMAL MOUNT -HIGH
MATERIAL: POCO GRAPHITE AXM5Q

-3 STATION 1 OUTER RADIUS THERMAL MOUNT -LOW
MATERIAL: POCO GRAPHITE AXM5Q

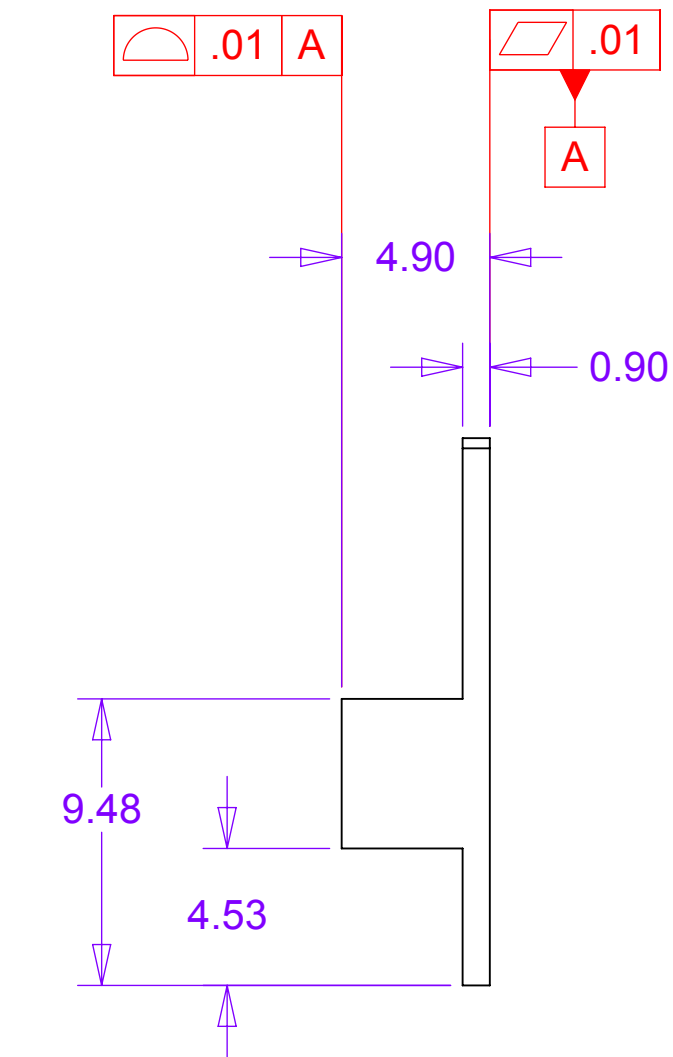
NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

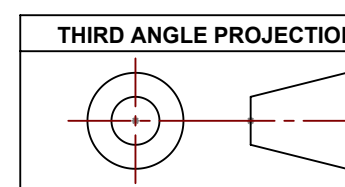
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING			HYTEC, INC		
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250		FINISH		TITLE PHENIX CENTRAL UPGRADE FVTX STATION 1 OUTER RADIUS THERMAL MOUNT	
PART NO. 111-PHX-02-3602-1,3,5		DESIGNER Roger L. Smith		DATE 3/4/2009		DWG. NO. 111-PHX-02-3602	
		DRAWN Roger L. Smith		DATE 3/4/2009		SIZE D	
		CHECKED RJ Ponchione		DATE 10/20/2009		SHEET NO. 1 of 2	
		ENGINEER RJ Ponchione		DATE 10/20/2009		SCALE 4:1	
		APPROVED RJ Ponchione		DATE 10/20/2009		REVISION B	



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